



WANDA PRODUCT LINE AND SYSTEM APPLICATION CHARTS



WANDA PRODUCT REFERENCE CHART

SAP Item#	SBC Product Code	Product Description	Pack Size (Liters)
Wandabase HS			
VARIES	VARIES	WANDABASE HS TONER	VARIES
Wanda PU 2K HS			
VARIES	VARIES	WANDA PU 2K HS TONERS	VARIES
Undercoats			
391707	405.08980.04	WANDA 2K / PU PRIMER 8100 (4:1)	0.900
391708	405.08980.64	WANDA 2K / PU PRIMER 8100 (4:1)	4.000
396253	405.03100.04	WANDA WET-ON-WET SEALER	0.900
484195		WANDA PLASTIC ADHESION PRIMER	0.900
1014570		AUTOPREP™ PRETREATMENT WIPES EA	
509927		AUTOPREP™ ULTRA PREP SURFACE CLEANER	3.785
Thinners / Reducers / Degreasers			
391709	407.04001.15	WANDA 2K / PU & PRIMER THINNER / REDUCER	5.000
391710	407.04001.96	WANDA 2K / PU & PRIMER THINNER / REDUCER	0.900
517026	407.04030.15	WANDABASE HS MM REDUCER	5.000
395957	422.02997.19	WANDABASE HS MM HIGH TEMP REDUCER	3.600
520192		WANDACLEAN DEGREASER	3.785
397881	408.02000.09	FLEXIBLE ADDITIVE FOR PLASTICS	0.450
Hardeners			
397741	418.03088.03	WANDA 2K / PU HARDENER - EXTRA SLOW	1.000
391712	418.03090.03	WANDA 2K / PU HARDENER - SLOW	1.000
391713	418.03090.30	WANDA 2K / PU HARDENER - SLOW	0.225
391714	418.03093.03	WANDA 2K / PU HARDENER - STANDARD	1.000
391715	418.03093.30	WANDA 2K / PU HARDENER - STANDARD	0.225
Clearcoat			
500200		WANDA 8100 2K CLEAR	0.946
500201		WANDA 8100 2K CLEAR	3.785



Wanda is a complete automotive refinishing system designed especially for the value segment. Wanda offers comprehensive and up-to-date range of color formulations, easy application, great color match and appearance with less stocking inventory. Fewer components are needed, which means easier use and reduction of inventory. From primer to color to clearcoat, Wanda outperforms the competition – in good looks and great value.

WANDA PRODUCTS



Wandabase HS



Wandabase HS
Wandabase HS polyester basecoat provides quick drying, strong hiding power as well as a smooth, uniform finish. This compact color system offers a complete range of prime and variant colors resulting in quick color reference, accurate color match and less inventory.

Wanda 8100 2K Primer



Wanda 8100 2K Primer
Wanda 8100 2K Primer is a high build primer filler that offers good adhesion to properly prepared substrates. Its light gray color allows for easy topcoat coverage and optimal color appearance while excellent filling and easy-to-sand properties saves time and materials.

Wanda Sealer



Wanda Sealer
Wanda Sealer is a wet-on-wet non-sanding sealer providing excellent leveling, opacity and topcoat appearance. Wanda Sealer does not require sanding prior to topcoat, so the job gets done quickly and efficiently.

Wanda PU 2K HS Topcoat



Wanda PU 2K HS Topcoat
Wanda PU 2K HS Topcoat is a polyurethane single stage topcoat that provides high gloss in addition to good opacity, appearance and color match. As a simplified color system, less stock and fewer coat application are required resulting in time and cost savings.

Wanda 8100 2K Clear



Wanda 8100 2K Clear
Wanda 8100 is a fast drying clearcoat which has excellent appearance, good durability and great gloss retention. An exceptional two coat application makes use over basecoat fast and easy.

Color, Right-The-First-Time









Supported by AkzoNobel's extensive R&D and color development group, Wanda offers a complete range of up-to-date prime and variant colors to match the wide variety of today's vehicles. New colors are developed as they come out from the car manufacturers and each tool works to help you define the color you need, so you are never left guessing.








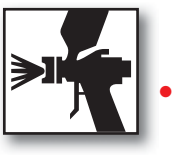


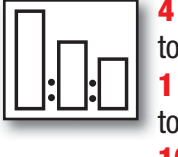








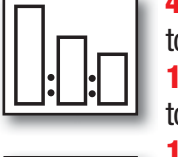

ColorPro is an advanced color retrieval system specifically developed for jobber stores and body shops. With it, you not only have the right color, but also have a number of tools that make your daily routine much more practical. With ColorPro, get the accurate formulas and information every time.

For instant access to car color searches and paint mixing information, ColorPro Online and the AkzoNobel iMatch Color Retrieval app offer availability to thousands of colors formulas by car manufacturer, description, codes, color group and year and color documentation references.

WANDABASE & WANDA PU SYSTEM CHART

Products	Product Description & Usage	Ratio	Coats	Flash Off	Dry Time
 <p>WandaClean Degreaser</p>	<p>WandaClean Degreaser is used to remove surface contaminants.</p> <p>Wipe on using a clean cloth and immediately wipe dry with a separate clean cloth.</p>	Ready to use	N/A	N/A	N/A
 <p>Wanda 8100 2K Primer</p>	<p>Wanda 8100 2K Primer has a high build for filling and leveling repairs. It must be sanded prior to topcoat.</p> <p>Remove any surface contamination prior to topcoat application using WandaClean Degreaser.</p> <ul style="list-style-type: none"> Read Wanda 8100 2K Primer TDS for detailed product and application information. To increase flexibility of Wanda 8100 Primer for use on flexible parts, see Plastic Repair Chart. 	<p>4 parts Wanda 8100 2K Primer to 1 part Wanda 2K Hardener Std. or Slow or Extra Slow to 10-20% Wanda HS 2K Reducer</p>	2 to 3	5-10 minutes flash off between coats at 70°F (20°C)	<p>Wanda 2K Hardener Std.</p> <ul style="list-style-type: none"> 2 - 3 hrs at 70°F (20°C) 20 min baking at 140°F (60°C) <p>Wanda 2K Hardener Slow or Extra Slow</p> <ul style="list-style-type: none"> 3 - 4 hrs at 70°F (20°C) 30 min baking at 140°F (60°C)
 <p>Wanda Sealer</p>	<p>Wanda Sealer is a wet-on-wet non-sanding sealer providing excellent leveling, opacity and topcoat appearance. Does not require sanding prior to topcoat.</p> <p>Remove any surface contamination prior to topcoat application using WandaClean Degreaser.</p> <ul style="list-style-type: none"> Read Wanda Sealer TDS for detailed product and application information. 	<p>4 parts Wanda Sealer to 1 part Wanda 2K Hardener Std. or Slow or Extra Slow</p>	1	5-10 minutes flash off between coats at 70°F (20°C)	<p>Wanda 2K Hardener Std., Slow or Extra Slow</p> <ul style="list-style-type: none"> 20 min - 8 hrs at 70°F (20°C) After 8 hr max time, sand surface w/800 grit and apply single coat of Wanda Sealer.
 <p>Wandabase HS</p>	<p>Wandabase HS is a basecoat color for painting and blending to original car color or overall resprays.</p> <p>Final clean any surface contamination prior to topcoat application using WandaClean Degreaser.</p> <ul style="list-style-type: none"> Read Wandabase HS TDS for detailed product and application information. 	<p>2 parts Wandabase HS to 1 part Wandabase HS Reducer or Wandabase HS High Temp Reducer</p>	2 to 4	5-10 minutes flash off between coats at 70°F (20°C)	<p>Minimum 15-20 minutes at 70°F (20°C)</p>
 <p>Wanda PU 2K HS</p>	<p>Wanda PU 2K HS is a single layer polyurethane topcoat for painting and blending to original car colors or overall resprays.</p> <p>Pre-wash surface with warm water and soap, rinse sufficiently with clean water. Remove any surface contamination prior to topcoat application using WandaClean Degreaser.</p> <ul style="list-style-type: none"> Read Wanda PU 2K HS TDS for detailed product and application information. To increase flexibility of Wanda PU 2K HS for use on flexible parts, see Plastic Repair Chart. 	<p>4 parts Wanda PU 2K HS to 1 part Wanda 2K Hardener Std. or Slow or Extra Slow to 10% Wanda HS 2K Reducer</p>	2 to 3	5-10 minutes flash off between coats at 70°F (20°C)	<p>Wanda 2K Hardener Std.</p> <ul style="list-style-type: none"> 8-18 hrs at 70°F (20°C) 25 min baking at 140°F (60°C) <p>Wanda 2K Hardener Slow or Extra Slow</p> <ul style="list-style-type: none"> 12-24 hrs at 70°F (20°C) 30 min baking at 140°F (60°C)
 <p>Wanda 8100 2K Clear</p>	<p>Wanda 8100 2K Clear is a high gloss clear for use over Wandabase HS.</p> <p>Apply 2 full wet coats, allowing for flash off between coats.</p> <ul style="list-style-type: none"> Read Wanda 8100 2K Clear TDS for detailed product and application information. To increase flexibility of Wanda 8100 2K Clear for use on flexible parts, see Plastic Repair Chart. 	<p>4 parts Wanda 8100 2K Clear to 1 part Wanda 2K Hardener Std. or Slow or Extra Slow</p>	2 to 3	5-10 minutes flash off between coats at 70°F (20°C)	<p>Wanda 2K Hardener Std.</p> <ul style="list-style-type: none"> 8-16 hrs at 70°F (20°C) 25 min baking at 140°F (60°C) <p>Wanda 2K Hardener Slow or Extra Slow</p> <ul style="list-style-type: none"> 10-18 hrs at 70°F (20°C) 30 min baking at 140°F (60°C)

PLASTIC REPAIR SYSTEM CHART

Products	The Process		
	Unprimed	Primed	Repaired
<p><i>Cleaning / Prep</i></p>  <p>WandaClean Degreaser</p>	 <ul style="list-style-type: none"> Wash part with soapy water, rinse and dry. Sand surface with gray scuff pad. Using a clean cloth, re-clean part using WandaClean Degreaser. While degreaser is still wet wipe dry with second dry cloth. 	 <ul style="list-style-type: none"> Wash part with soapy water, rinse and dry. Sand surface with 400-grit dry or 600-grit wet sandpaper. Using a clean cloth, re-clean part using WandaClean Degreaser. While degreaser is still wet, wipe dry with second dry cloth. 	 <ul style="list-style-type: none"> Wash part with soapy water, rinse and dry. Sand as required. Using a clean cloth, re-clean part using WandaClean Degreaser. While degreaser is still wet, wipe dry with second dry cloth.
 <p>Wanda Plastic Adhesion Primer</p>	 <ul style="list-style-type: none"> Apply Plastic Adhesion Primer Ready to Spray 2 single coats <p>Read Wanda Plastic Adhesion Primer TDS for detailed product and application information.</p>	N/A Do not apply over primed parts	 <ul style="list-style-type: none"> Apply only over areas of exposed raw plastic Ready to Spray 2 single coats <p>Read Wanda Plastic Adhesion Primer TDS for detailed product and application information.</p>
<p><i>Primer Optional Step</i></p>  <p>Wanda 8100 2K Primer + Flexible Additive</p>	<ul style="list-style-type: none"> Can be used to fill imperfections or areas of repair when required. Add 50% of Flexible Additive to Wanda 8100 2K Primer prior to activating and reducing.  <p>4 parts Wanda 8100 2K Primer to 1 part Wanda 2K Hardener to 10-20% Wanda HS 2K Reducer</p>  <ul style="list-style-type: none"> 2 - 3 single coats <p>Read Wanda 8100 2K Primer TDS for additional detailed product and application information.</p>		
 <p>Wanda Sealer + Flexible Additive</p>	<p>Wanda Sealer</p> <ul style="list-style-type: none"> Add 50% of Flexible Additive to Wanda Sealer prior to activating.  <p>4 parts Wanda Sealer to 1 part Wanda 2K Hardener</p>  <ul style="list-style-type: none"> 1 single coat <p>Read Wanda Sealer TDS for additional detailed product and application information.</p>		
 <p>Wanda 8100 2K Clear + Flexible Additive</p>	<p>Wanda 8100 2K Clear</p> <ul style="list-style-type: none"> If clear is used on very flexible parts, Flexible Additive should be used to increase flexibility. Add 30% Flexible Additive in Wanda 8100 2K Clear prior to activating and reducing.  <p>4 parts Wanda 8100 2K Clear to 1 part Wanda 2K Hardener</p>  <ul style="list-style-type: none"> 2-3 full coats <p>Read Wanda 8100 2K Clear TDS for additional detailed product and application information.</p>		
<p><i>OR</i></p> <p><i>Topcoat</i></p>  <p>Wanda PU 2K HS</p>	<p>Wanda PU 2K HS</p> <ul style="list-style-type: none"> If Wanda PU 2K HS is used on very flexible parts, Flexible Additive should be used to increase flexibility. Add 30% Flexible Additive in Wanda PU 2K HS prior to activating and reducing.  <p>4 parts Wanda PU 2K HS to 1 part Wanda 2K Hardener to 10% Wanda HS 2K Reducer</p>  <ul style="list-style-type: none"> 2 - 3 single coats <p>Read Wanda PU 2K HS TDS for detailed product and application information.</p>		

